Radical Reactions of Alkyl 2-Bromo-2,2-difluoroacetates with Vinyl Ethers: "Omitted" Examples and Application for the Synthesis of 3,3-Difluoro-GABA

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Supporting Information

ABSTRACT: Addition reactions of perfluoroalkyl radicals to ordinary or polyfluorinated alkenes have been frequently used to synthesize perfluoroalkylated organic compounds. Here ethyl/methyl 2-bromo-2,2-difluoroacetate, diethyl (bromodifluoromethyl) phosphonate, $x = CO_2Et$, $PO(OEt)_2$, SO_2Ph



[(bromodifluoromethyl)sulfonyl]benzene, and ethyl 2-bromo-2-fluoroacetate were involved in $Na_2S_2O_4$ -mediated radical additions to vinyl ethers in the presence of alcohols to give difluoro or monofluoroacetyl-substituted acetals or corresponding difluoromethylphosphonate- and (difluoromethylphenyl)sulfonyl-substituted alkyl acetals. This methodology has also been applied as a key step in the synthesis of hitherto unknown 3,3-difluoro-GABA, completing the series of isomeric difluoro GABAs. Comparison of the pK_a values of 3-fluoro- and 3,3-difluoro-GABA with that of the fluorine free parent compound showed that introduction of each fluorine lead to acidification of both the amino and the carboxyl functions by approximately one unit.

INTRODUCTION

It is hard to overestimate the role of fluorine in modern pharmaceutical research, agrochemistry, and material science.¹ Due to versatile applications of organofluorine compounds, there is extensive development of new synthetic methods to introduce fluorine or fluorocontaining groups into organic molecules. Among other methods, generation of fluorocontaining radicals and their addition across C=C double bonds can be considered as an effective and promising method to obtain diverse fluoroorganic compounds.²

A typical example for addition reactions of fluorocontaining radicals to vinyl ethers leading to either acetals 4 or semiacetals 5 depending on the solvent used is depicted in Scheme 1.

Half a century ago, Tarrant and Stump first investigated such a reaction starting from various halofluoroalkanes (e.g.,

Scheme 1. General Scheme of Fluorinated Radical Addition to Vinyl Ethers



dibromodifluoromethane and bromochlorodifluoromethane) under UV initiation and characterized the corresponding products **3** and **4**.³ Later Wakselman et al. applied the same conditions for the synthesis of ethyl 3,3,3-trifluoropropanoate^{4a} and ethyl 3-bromo-3,3-difluoropropanoate^{4b} via the corresponding fluorinated acetals. Later on Qing et al. optimized the synthesis of ethyl 3-bromo-3,3-difluoropropanoate⁵ using Huang's mild conditions (Na₂S₂O₄/Na₂CO₃)⁶ for radical initiation. These conditions were also applied in various other studies⁷ including synthesis of new fluorocontaining sugar derivatives.⁸ Furthermore, alternative other radical initiation conditions (e.g., BEt₃, UV etc.) and other polyfluorinated alkyl halides have also been applied.⁹

Most of the investigated examples included radical additions of various polyfluoroalkyl bromides/iodides (compound 1, R = F, Cl, Br, R_{ff} etc.; X = Br, I) across different types of C==C double bond systems. In contrast, less attention has been paid to reactions using reagents bearing additional functional groups such as CO₂Alk, PO(OAlk)₂, SO₂R, etc. By way of example, 2bromo-2,2-difluoroalkanoates of general structure 1 (R = CO₂Alk, X = Br) are readily accessible and belong to the most widely used reagents in organofluorine chemistry. Compounds 1 have been used for Reformatsky reactions,

Received:September 15, 2015Published:November 9, 2015

diverse types of difluoroacetylation reactions of (hetero)aromatic compounds and C=C double bond systems, and in other transformations leading to C–C bond formation.¹⁰ Also 2-chloro-, 2-bromo-, 2-iodo- as well as 2-(phenyseleno)-2,2difluoroacetates were involved in different radical additions to alkenes.¹¹ Surprisingly, there are no reports in the literature on the addition to readily available vinyl ethers.

RESULTS AND DISCUSSION

In this study we investigated reactions of ethyl and methyl bromodifluoroacetates, diethyl (bromodifluoromethyl)phosphonate, [(bromodifluoromethyl)sulfonyl]benzene, and ethyl 2-bromo-2-fluoroacetate with vinyl ethers initiated by $Na_2S_2O_4$ and sodium bicarbonate in ethanol (Huang's conditions).⁶ First we carried out the reaction of ethyl 2-bromo-2,2-difluoroacetate (1a) with ethyl vinyl ether (2a) (Table 1, entry 1) following a protocol described by Qing et al.⁵ for the radical addition of dibromodifluoromethane to ethyl vinyl ether.

Table 1. Reaction of Ethyl 2-Bromo-2,2-difluoroacetate (1a) with Ethyl Vinyl Ether (2a) under Various Conditions

EtO ₂ C	× ^{Br}		Na ₂ S ₂ O ₄ , NaHCO ₃ Et	O ₂ C OEt
F	F		EtOH	F F OEt
1a	1	2a		4a
entry	temperature (°C)	time (h)	reagent ratio ^a 1a: 2a:Na ₂ S ₂ O ₄ :NaHCO ₃	yield of 4a (%)
1	60	2 ^b	1.5:1:1.5:3	17
2	60	2 ^b	1:2:1.5:3	29
3	60	2 ^{<i>c</i>}	1:2:1.5:3	56
4	60	6 ^c	1:2:1.5:3	65
5	60	10 ^c	1:2:1.5:3	73
6	80	10 ^c	1:2:1.5:3	66
7	60	24 ^c	1:2:1.5:3	70

^{*a*}In all the experiments the synthesis started from 10 mmol of ethyl 2bromo-2,2-difluoroacetate (1a). ^{*b*}The reaction has been carried out using a dry ice-acetone condenser. ^{*c*}The reaction has been carried out in an autoclave.

Under these conditions, the isolated yield was 17% presumably as a result of low conversion. The yield was higher using an excess of ethyl vinyl ether (Table 1, entry 2). In both experiments the reaction was carried out using ice-acetone condenser in order to avoid evaporation of ethyl vinyl ether. We supposed that even under effective cooling parts of **2a** escaped. Therefore, the reaction was carried out in an autoclave that significantly increased the yield (Table 1, entry 3).

Optimal conditions were 60 °C and 10 h (Table 1, entry 5), giving product 4a in 73% yield. Even higher temperature or longer reaction time did not increase the yield. These validated conditions have been used for the synthesis of 4a in 85 g scale.

Moreover, these conditions were also applied for the addition to several other vinyl ethers (Scheme 2). In case of the reaction with 1-ethoxypropene in ethanol and 2-methoxypropene in methanol,¹² the corresponding products **4b**,**c** were obtained. In the case of the reaction with 1-phenyl vinyl ether and 1ethoxystyrene, the corresponding products **4d**,**e** were not identified in the respective crude product mixtures even after prolonged heating. The electron-withdrawing effect and/or steric hindrance of the phenyl group might be the reasons. In case of the reaction with 2,3-dihydrofuran, the corresponding product **4f** was obtained as mixture of diastereomers (dr, 1:2).





Surprisingly, in the case of the reaction with 3,4-dihydropyran, we observed only traces of the expected product 4g (identified in the NMR and mass spectra of the product mixture),¹³ which could not be isolated. The major product formed was 2-ethoxytetrahydropyran. Thus, EtOH addition to 3,4-dihydropyran seems to occur faster than radical addition, although the conditions used are unusual compared to standard acid-catalyzed alcohol addition to vinyl ethers.

The optimized conditions have also been applied for reactions of diethyl (bromodifluoromethyl)phosphonate $(1c)^{14}$ and [(bromodifluoromethyl)sulfonyl]benzene $(1d)^{15}$ with ethyl vinyl ether (Scheme 3). Under these conditions the corresponding acetals **4h**, i have been isolated in moderate yield.

Scheme 3. Radical Additions of 1c,d Across Ethyl Vinyl Ether (2a) To Form Acetals 4h,i



Ethyl 2-bromo-2-fluoroacetate (6) has also been used for the radical reaction shown in Scheme 4. However, under the aforementioned conditions we observed only traces of the desired product 7. Under forced conditions (80 °C, 72 h, autoclave, 3 equiv $Na_2S_2O_4$) the target compound was isolated in 43% yield, reflecting lower reactivity of radical 8 as compared to the difluoro species.

Scheme 4. Synthesis of Acetal 7 by Addition of Radical 8 to Ethyl Vinyl Ether (2a)



Compounds **4a**–**i** and 7 can be considered as new potential building blocks for organofluorine chemistry having two





functional groups, which can be involved independently in further transformations. In order to demonstrate the potential of these compounds, we applied **4a** for the synthesis of hitherto unknown diffuoro analogue **9** of γ -aminobutyric acid (GABA) (Figure 1).

GABA is the major inhibitory neurotransmitter in the central nervous system, and its response is mediated by multiple

Scheme 5. General Scheme of HF Elimination from $\beta_{,\beta}$ -Difluorocarbonyl Compounds and Failed Attempt to Synthesize Compound 9 from 3,3-Difluoroglutaric Acid (13)



receptors.¹⁶ Various GABA analogues have been synthesized, and their binding affinity to different GABA receptors as well as to other targets has been shown. Successful commercialization of various GABA analogues (so-called GABAergic drugs) initiated further developments in the area.¹⁷

Racemic 3-fluoro-GABA (10) was first synthesized by Kolonitsch et al.¹⁸ and studied as inactivator of γ -aminobutyric acid aminotransferase.¹⁹ Both enantiomers of 10 were prepared by O'Hagan et al.^{20a} and studied as GABA receptor as well as GABA aminotransferase ligands.^{20a-c} Later Hunter et al. have synthesized all four stereoisomers of 2,3-difluoro-GABA (11) and investigated their properties as GABA_C receptor agonists or antagonists.^{21a,b} Moreover, compounds 11 have been used as starting materials for the synthesis of natural peptide analogues, and their properties have been studied.^{21c,d} Another analogue, 2,2-difluoro-GABA (12), was also obtained previously.²² In addition, 10 and 11 were also used as building blocks for the synthesis of potent S1P receptor agonists.²³ Several other fluorocontaining GABA analogues were synthesized and investigated.24

From the general interest point of view of fluorinated GABA analogues, it is surprising that 3,3-difluoro-GABA (9) has been omitted in the literature until today.

Article

Analyzing possible pathways to obtain compound 9, we suspected facile HF elimination under basic conditions as the main possible side process, which was found for a number of β , β -difluorocarbonyl compounds.^{5,25} This assumption was confirmed by a failure to synthesize compound 9 from accessible 3,3-difluoroglutaric acid (13)²⁶ (Scheme 5). We observed decomposition of monoester 14 under typical conditions of Curtius rearrangement presumably as a result of HF elimination.

Therefore, according to retrosynthesis (Scheme 6), we considered an acetal group as a precursor of a carboxylic acid. According to a method used by Wakselman⁴ and Qing,⁵ an acetal can be oxidized to an ester, which on saponification leads to an acid. This leads logically to consideration of compound 4a as a convenient starting material for the synthesis of 9.

Initially, amide 15 was synthesized from the aforementioned ester 4a (Scheme 7). Amide reduction with LiAlH_4 led to aminoacetal 16, which was protected as phthalimide 17. Subsequent MCPBA oxidation led to ester 18, isolated in 44% yield. Deprotection with 6 N HCl under reflux and neutralization by ion-exchange chromatography gave the target 9. Optimizing the protocol for large scale preparation of 9, we found that formation of ester 18 was accompanied by partial hydrolysis of ester function. Therefore, we developed a one-pot variation for oxidation-deprotection steps without the isolation of 18 that delivered 9 in 86% yield (based on 17, 2 steps). The method has been used to synthesize 9 in 10 g scale in 26% overall yield (based on 1a, 6 steps).

The structure of product 9 was confirmed by X-ray analysis of its hydrochloride salt (Figure 2, see also SI). The packing diagram shows several close intermolecular N–H···Cl, N–H··· O, and O–H···Cl contacts (Figure 2a) and also the *gauche*-orientation of the amino group with respect to both fluorine atoms (Figure 2b,c).²⁷ According to the X-ray data, the distance C–F···H₃N⁺–C is 2.62(2) Å, which is slightly less than the sum of the van der Waals radii (2.67 Å).²⁸ This conformation is supposed to be stabilized as a result of *gauche*-C–F···H₃N⁺–C interaction.²⁹

According to a conclusion of O'Hagan et al.²⁰ GABA binds $GABA_A$ receptor in "zig-zag" mode around C3–C4, which corresponds to the observed conformation of 9 (Figure 2). Therefore, we anticipate that compound 9 might be a selective agonist of the GABA_A-receptor.

On the other hand as O'Hagan et al. have shown that both enantiomers of **10** are weaker agonists than GABA itself, which is probably due to the lower pK_a value of the amino group (see Figure 3), and as a result weaker electrostatic and H-bonding interactions to the surface of the receptors. Therefore, we have also measured pK_a values of synthesized **9** and compared it with the data of GABA and **10** (Figure 3).^{20a,30} As expected, introduction of one more fluorine atom led to rise of acidity of carboxylic group and decrease of amino-group basicity.³¹ Introduction of each fluorine lead to acidification of both the amino and the carboxyl functions by approximately one unit. Because of this, much weaker agonist activity in comparison with both GABA and **10** can be expected for compound **9**.









Figure 2. (a) Packing diagram of 9·HCl showing N–H···Cl, N–H···Cl, and O–H···Cl contacts (thermals ellipsoids are shown with 30% probability). (b) Crystal structure of compound 9·HCl. (c) Newman projection of the observed conformation.

10.35	4.05	8.95	3.30	7.60	2.10
H ₂ N	∕CO ₂ H	H ₂ N	└ Г СО₂Н	H ₂ N	CO₂H F
GA	BA	3-fluoro-	GABA (10)	3,3-difluor	o-GABA (9)

Figure 3. Comparison of measured pK_a values of compound 9 with earlier reported data for GABA and 10.^{20a,30}

CONCLUSION

We found that Huang's radical initiation conditions $(Na_2S_2O_4)$ can be applied for the addition of a series of bromodifluorocontaining reagents 1a-d and even of ethyl 2-bromo-2fluoroacetate (6) across vinyl ethers. The obtained products acetals 4—can be considered as promising building blocks for organofluorine chemistry that was demonstrated by application of ethyl 4,4-diethoxy-2,2-difluorobutanoate (4a) for the multigram synthesis of 3,3-difluoro-GABA (9).

EXPERIMENTAL SECTION

General Experimental Methods. Melting points are uncorrected. NMR spectra were recorded at 300, 400, 500, and 600 MHz (¹H) at 25 °C. TMS (for ¹H and ¹³C NMR) and CCl₃F (for ¹⁹F NMR) were used as internal standards. IR spectra were recorded as KBr pallets or by ATR technique. HRMS data (ESI-MS) were obtained using a ToF mass spectrometer. The progress of reactions was monitored by TLC plates (Merck, silica gel 60 F₂₅₄). For column chromatography, silica gel 60 (particle size 0.040–0.063 mm) was used. Ion-exchange chromatography was performed by standard technique.³² Elemental analyses are correct within the limits of ±0.3% for C, H, N.

Synthesis of Acetals 4a–i. General Procedure. A mixture of the corresponding bromodifluoromethyl reagent 1a-d (10 mmol), the corresponding vinyl ether 2 (20 mmol), sodium bicarbonate (2.52 g, 30 mmol), sodium dithionite (2.37 g, 15 mmol), and ethanol (50 mL) or methanol (for 4c) was put into a stainless autoclave (250 mL). The

autoclave was sealed, and the mixture was vigorously stirred at 60 °C for 10 h. Then the autoclave was cooled to room temperature, carefully opened (liberation of gases CO_2/SO_2), and treated with water (100 mL). The mixture was extracted with MTBE (3 × 50 mL). The combined organic layers were washed with water (3 × 100 mL), brine (50 mL), and dried with Na₂SO₄. The solvent was removed under reduced pressure, and the residue was purified by distillation under reduced pressure using a Claisen condenser setup or by column chromatography giving pure products 4a-g.

Ethyl 4,4-Diethoxy-2,2-difluorobutanoate (4a). Compound 4a was obtained from ethyl 2-bromo-2,2-difluoroacetate (1a) (2.03 g, 10 mmol) and ethyl vinyl ether (2a) (1.44 g, 20 mmol). The product was purified by distillation under reduced pressure (bp 65–66 °C, 0.55–0.58 mbar) to give a colorless liquid. Yield: 1.75 g (73%).

The reaction was also carried out in large scale by the same procedure starting from ethyl 2-bromo-2,2-difluoroacetate (101 g, 0.5 mol), ethyl vinyl ether (**2a**) (72 g, 1.0 mol), sodium bicarbonate (126 g, 1.5 mol), sodium dithionite (130.5 g, 0.75 mol), and ethanol (1.0 L) in a 2 L autoclave. Yield: 85 g (71%). IR (ATR): $\nu = 1012$, 1053, 1091, 1334, 1376, 1770, 2885, 2981 cm⁻¹. ¹H NMR (500 MHz, CDCl₃): $\delta = 4.65$ (t, 1H, J = 5.8 Hz), 4.24 (q, 2H, J = 7.1 Hz), 3.59 (dq, 2H, $J_1 = 9.6$, $J_2 = 7.0$ Hz), 3.44 (dq, $J_1 = 9.6$, 2H, $J_2 = 7.0$ Hz, 2H), 2.42 (td, 2H, $J_1 = 14.6$, $J_2 = 5.9$ Hz), 1.29 (t, 3H, J = 7.2 Hz), 1.12 (t, 6H, J = 7.0 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃): $\delta = 163.1$ (t, J = 32.4 Hz), 114.3 (t, J = 249.2 Hz), 97.4 (t, J = 7.6 Hz), 62.0, 61.9, 39.1 (t, J = 22.8 Hz), 14.5, 13.4 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -105.09$ (t, J = 14.5 Hz) ppm. ESI-MS (m/z): calcd for C₁₀H₁₈F₂NaO₄⁺ (263.1066). Found: 263.1065. Anal. calcd for C₁₀H₁₈F₂O₄: C, 49.99; H, 7.55. Found: C, 49.76; H, 7.69.

Ethyl 4,4-Diethoxy-2,2-difluoro-3-methylbutanoate (4b). Compound 4b was obtained from ethyl 2-bromo-2,2-difluoroacetate (1a) (2.03 g, 10 mmol) and (Z/E)-1-ethoxyprop-1-ene (2b) (1.72 g, 20 mmol). The product was purified by distillation under reduced pressure (bp 67-70 °C, 0.55-0.58 mbar) to give a colorless liquid. Yield: 1.62 g (64%). IR (KBr): $\nu = 1010$, 1048, 1129, 1213, 1296, 1345, 1772, 2890, 2981 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): δ = 4.36 (d, 1H, J = 7.8 Hz), 4.24 (q, 2H, J = 7.2 Hz), 3.73-3.28 (m, 4H), 2.76–2.59 (m, 1H), 1.31 (t, 3H, J = 7.2 Hz), 1.17 (t, 3H, J = 7.1 Hz), 1.11 (m, 6H) ppm. ¹³C NMR (126 MHz, CDCl₃): δ = 163.6 (dd, J_1 = 34.3, *J*₂ = 31.8 Hz), 115.4 (dd, *J*₁ = 255.9, *J*₂ = 248.9 Hz), 101.6 (dd, *J*₁ $= 8.3, J_2 = 3.4 \text{ Hz}), 63.6, 61.7, 60.9, 41.4 (t, J = 21.6 \text{ Hz}), 14.7, 14.2,$ 13.4, 7.2 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -105.64$ (d, J =264.6 Hz), - 121.46 (dd, $J_1 = 264.6$, $J_2 = 24.8$ Hz) ppm. ESI-MS (m/z): calcd for C₁₁H₂₀F₂NaO₄⁺ (277.1222). Found: 277.1226. Anal. calcd for: C11H20F2O4: C, 51.96; H, 7.93. Found: C, 52.09; H, 7.84.

Methyl 2,2-Difluoro-4,4-dimethoxypentanoate (4c). Compound 4c was obtained from methyl 2-bromo-2,2-difluoroacetate (1b) (1.89 g, 10 mmol) and 2-methoxyprop-1-ene (2c) (1.44 g, 20 mmol) in methanol. The product was purified by distillation under reduced pressure (bp 67–70 °C, 0.55–0.58 mbar) to give a colorless liquid. Yield: 1.23 g (58%). IR (ATR): ν = 1047, 1127, 1185, 1238, 1350, 1769, 2836, 2958 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): δ = 3.82 (s, 3H), 3.12 (s, 6H), 2.45 (t, 2H, *J* = 15.3 Hz), 1.38 (s, 3H) ppm. ¹³C NMR (126 MHz, CDCl₃): δ = 164.3 (t, *J* = 32.9 Hz), 116.3 (t, *J* = 249.3 Hz), 98.4 (t, *J* = 5.7 Hz), 52.9, 48.2, 41.6 (t, *J* = 23.1 Hz), 21.7 (t, *J* = 2.5 Hz) ppm. ¹⁹F NMR (376 MHz, CDCl₃): δ = -101.65 (t, *J* =

15.3 Hz) ppm. ESI-MS (m/z): calcd for $C_8H_{14}F_2NaO_4^+$ (235.0752). Found: 235.0756. Anal. calcd for: $C_8H_{14}F_2O_4$: C, 45.28; H, 6.65. Found: C, 45.41; H, 6.49.

Ethyl 2-(2-Ethoxytetrahydrofuran-3-yl)-2,2-difluoroacetate (4f). Compound 4f was obtained from ethyl 2-bromo-2,2-difluoroacetate (1a) (2.03 g, 10 mmol) and 2,3-dihydrofuran (2f) (1.40 g, 20 mmol). The product was purified by destillation under reduced pressure (bp 65-68 °C, 0.55-0.58 mbar) to give a colorless oil. Yield: 1.55 g (65%). The product was obtained as a 2:1 mixture of diastereomers, which were not separated. IR (ATR): $\nu = 1043$, 1111, 1214, 1308, 1375, 1763, 2894, 2981 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): $\delta = 5.19$ (d, 0.66H, J = 1.4 Hz), 5.11 (d, 0.33H, J = 5.3 Hz), 4.23–4.36 (m, 2H), 3.80-4.01 (m, 2H,), 3.61-3.74 (m, 1H), 3.30-3.49 (m, 1H), 2.77-3.04 (m, 1H), 2.32-2.46 (m, 0.33H). (m, 1.66H), 1.32 (t, 3H, J = 7.4 Hz), 1.15 (t, 2H, J = 6.8 Hz), 1.09 (t, 1H, J = 7.4 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃): δ = 163.2 (t, J = 32.0 Hz, minor), 163.0 (t, J = 32.4 Hz, major), 114.8 (t, J = 252.5 Hz, major), 114.3 (dd, $J_1 =$ 255.3, $J_2 = 245.3$, minor), 102.2 (t, J = 5.3 Hz, major), 101.1 (dd, $J_1 =$ 7.3 Hz, $J_2 = 3.2$ Hz, minor), 65.9 (both), 63.1 (minor), 62.8 (major), 62.6 (major), 61.9 (minor), 50.6 (t, J = 21.5 Hz, major), 47.9 (t, J = 23.5 Hz, minor), 24.2 (major), 23.1 (minor), 14.6 (major), 14.2 (minor), 13.4 (both). ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -98.70$ (dd, 0.33F, $J_1 = 272.0$ Hz, $J_2 = 11.5$ Hz), -108.36 (dd, 0.33F, $J_1 = 272.0$ Hz, J₂ = 17.5 Hz), - 110.48 (dd, 0.66F, J₁ = 258.5 Hz, J₂ = 15.5 Hz), - 111.46 (dd, J_1 = 258.5 Hz, J_2 = 15.5 Hz) ppm. ESI-MS (m/z): calcd for C₁₀H₁₆F₂NaO₄⁺ (261.0909). Found: 261.0914. Anal. calcd for: C10H16F2O4: C, 50.42; H, 6.77. Found: C, 50.18; H, 6.65.

Diethyl (3,3-Diethoxy-1,1-difluoropropyl)phosphonate (4h). Compound 4h was obtained from diethyl (bromodifluoromethyl)phosphonate (1c) (2.67 g, 10 mmol) and ethyl vinyl ether (2a) (1.44 g, 20 mmol). The product was purified by column chromatography (cyclohexane/EtOAc, 4:1, $R_f = 0.34$) to give a colorless oil. Yield: 1.33 g (44%). IR (ATR): $\nu = 975$, 1015, 1163, 1269, 1377, 2981 cm⁻¹. ¹H NMR (400 MHz, $CDCl_3$): δ = 4.85 (t, 1H, J = 5.2 Hz), 4.19 (m, 4H, J = 7.4 Hz), 3.58 (dq, 2H, J₁ = 9.3 Hz, J₂ = 7.1 Hz), 3.46 (dq, 2H, J₁ = 9.3 Hz, $J_2 = 7.0$ Hz), 2.34 (tt, 2H, $J_1 = 19.9$ Hz, $J_2 = 5.3$ Hz), 1.30 (t, 6H, J = 14.1 Hz), 1.12 (t, 6H, J = 7.0 Hz) ppm. ¹³C NMR (126 MHz, $CDCl_3$: $\delta = 118.9$ (td, $J_1 = 260.6$ Hz, $J_2 = 217.3$ Hz), 96.7 (dd, $J_1 = 8.0$ Hz, $J_2 = 5.0$ Hz), 64.0 (d, J = 6.8 Hz), 61.2, 38.1 (td, $J_1 = 19.7$ Hz, $J_2 =$ 14.1 Hz), 15.9 (d, J = 5.4 Hz), 14.6 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -111.91$ (dt, $J_1 = 107.0$ Hz, $J_2 = 19.9$ Hz) ppm. ³¹P NMR (201 MHz, CDCl₃): δ = 6.73 (t, J = 107.0 Hz) ppm. ESI-MS (m/z): calcd for C₁₁H₂₃F₂NaO₅P⁺ (327.1143). Found: 327.1149. Anal. calcd for: C₁₁H₂₃F₂O₅P: C, 43.42; H, 7.62. Found: 43.54; H, 7.90.

[(3,3-Diethoxy-1,1-difluoropropyl)sulfonyl]benzene (4i). Compound 4i was obtained from diethyl [(bromodifluoromethyl)sulfonyl]benzene (1d) (2.71 g, 10 mmol) and ethyl vinyl ether (2a) (1.44 g, 20 mmol). The product was purified by column chromatography (cyclohexane/EtOAc, 20:1, $R_f = 0.11$) to give a colorless oil. Yield: 1.79 g (58%). IR (ATR): $\nu = 1064$, 1096, 1160, 1340, 1378, 2886, 2979, 3005 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.94$ (d, 2H, J = 7.8 Hz), 7.72 (t, 1H, J = 7.4 Hz), 7.57 (t, 2H, J = 7.7 Hz), 4.93 (t, 1H, J = 5.3 Hz), 3.72–3.40 (m, 4H), 2.67 (td, 2H, $J_1 = 18.3$ Hz, $J_2 = 5.4$ Hz), 1.16 (t, 6H, J = 7.0 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃): $\delta = 135.0$, 131.6, 130.4, 128.9, 122.6 (t, J = 283.5 Hz), 96.66 (t, J = 3.8 Hz), 61.47, 33.37 (t, J = 18.6 Hz), 14.7 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -103.32$ (t, J = 18.7 Hz) ppm. ESI-MS (m/z): calcd for C₁₃H₁₈F₂NaO₄S⁺ (331.0786). Found: 331.0795. Anal. calcd for C₁₃H₁₈F₂O₄S: C, 50.64; H, 5.88. Found: C, 50.33; H, 5.69.

Ethyl 4,4-Diethoxy-2-fluorobutanoate (7). Compound 7 was obtained from ethyl 2-bromo-2-fluoroacetate (6) (1.85 g, 10 mmol) and ethyl vinyl ether (2a) (1.44 g, 20 mmol) by the procedure similar to described above for compounds 4a–i but under forced conditions (80 °C, 72 h, autoclave, 3 equiv Na₂S₂O₄). The product was purified by destillation under reduced pressure (bp 63–64 °C, 0.55–0.58 mbar) to give a colorless oil. Yield: 0.95 g (43%). IR (KBr): ν = 1073, 1102, 1144, 1334, 1387, 1399, 2895, 2990, 3024 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): δ = 4.98 (ddd, 1H, J₁ = 48.8 Hz, J₂ = 7.9 Hz, J₃ = 4.1 Hz), 4.69 (dd, 1H, J₁ = 6.6 Hz, J₂ = 5.1 Hz), 4.21 (q, 2H, J = 7.0 Hz), 3.71–3.59 (m, 2H), 3.55–3.46 (m, 2H), 2.28–2.08 (m, 2H), 1.27 (t,

3H, J = 7.0 Hz), 1.19 (t, 3H, J = 6.8 Hz), 1.16 (t, 3H, J = 6.8 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃): $\delta = 169.5$ (d, J = 23.6 Hz), 98.9 (d, J = 3.9 Hz), 86.2 (d, J = 182.5 Hz), 62.10, 62.08, 61.4, 36.9 (d, J = 20.2 Hz), 15.2, 15.1, 14.0 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = 193.72$ (ddd, $J_1 = 48.8$ Hz, $J_2 = 28.2$ Hz, $J_3 = 22.0$ Hz) ppm. ESI-MS (m/z): calcd for C₁₀H₁₉FNaO₄⁺ (245.1160). Found: 245.1163. Anal. calcd for: C₁₀H₁₉FO₄: C 54.04; H 8.62. Found: C, 53.90; H, 8.86.

Synthesis of 4-Amino-3,3-difluorobutanoic Acid. 4-Diethoxy-2,2-difluorobutanamide (15). Acetal 1a (50.0 g, 0.21 mol) was dissolved in EtOH (200 mL), and a saturated solution of ammonia in MeOH (200 mL) was added dropwise at 5-10 °C under stirring. The mixture was stirred overnight at room temperature and then was concentrated under reduced pressure giving product 15, which was used for the next step without purification. Yield: 43.4 g (98%), colorless solid, mp 72–75 °C. IR (KBr): $\nu = 1026$, 1053, 1127, 1196, 1443, 1484, 1631, 1713, 2819, 2939, 2987, 3187, 3398 cm⁻¹. ¹H NMR (400 MHz, CDCl₃): δ = 6.86 (s, 1H), 6.48 (s, 1H), 4.76 (t, 1H, J = 7.8 Hz), 3.73-3.54 (m, 2H,), 3.55-3.40 (m, 2H), 2.63-2.33 (m, 2H), 1.16 (t, 3H, J = 7.1 Hz), 1.15 (t, 3H, J = 7.1 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃): δ = 166.3 (t, J = 29.6 Hz), 115.8 (t, J = 252.2 Hz), 97.0 (t, J = 6.6 Hz), 61.2, 37.7 (t, J = 22.7 Hz), 14.6 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -104.38$ (t, J = 16.2 Hz) ppm. ESI-MS (m/z): calcd for C₈H₁₅F₂NNaO₃⁺ (234.0912). Found: 234.0913. Anal. calcd for: C₈H₁₅F₂NO₃: C, 45.49; H, 7.16; N, 6.63. Found: C, 45.68; H, 6.88; N, 6.98.

4,4-Diethoxy-2,2-difluorobutanamide (16). To a suspension of compound 15 (42.2 g, 0.20 mol) in Et₂O (600 mL), LiAlH₄ (9.49 g, 250 mmol) was added in portions under vigorous stirring at 0 °C during 1 h. Stirring was continued at 0 °C for 3 h. Then water was carefully added dropwise, and the precipitate formed was filtered off. The filtrate was dried by Na2SO4 and concentrated under reduced pressure. The residue was purified by distillation under reduced pressure (64-63 °C, 0.55-0.58 mbar) or used for the next step without purification. Yield: 18.1 g (46%), colorless oil. IR (ATR): ν = 845, 1051, 1130, 1379, 2881, 2978 cm⁻¹. ¹H NMR (400 MHz, $CDCl_3$): $\delta = 4.64$ (t, 1H, J = 5.4 Hz), 3.61-3.68 (m, 2H), 3.46 (m, 2H), 2.91 (t, 2H, J = 16.0 Hz), 2.20 (td, 2H, J = 16.0 Hz, $J_2 = 5.4$), 1.39–1.23 (br. s, 2H), 1.15 (t, 6H, J = 7.1) ppm. ¹³C NMR (126 MHz, $CDCl_3$): $\delta = 122.9$ (t, J = 240.0 Hz), 98.3 (t, J = 7.6 Hz), 61.7, 46.7 (t, J = 27.7 Hz), 38.9 (t, J = 24.6 Hz), 15.0 ppm. ¹⁹F NMR (376 MHz, CDCl₃): $\delta = -103.19$ (t, J = 16.0 Hz) ppm. ESI-MS (m/z): calcd for C₈H₁₇F₂NNaO₂⁺ (220.1120). Found: 220.1128.

2-(4,4-Diethoxy-2,2-difluorobutyl)isoindoline-1,3-dione (17). A mixture of 4,4-diethoxy-2,2-difluorobutyl-1-amine (16) (18 g, 91 mmol), N-ethyl-N,N-di(isopropyl)amine (13.7 g, 106 mmol), and phthalic anhydride (15.13 g, 102 mmol) was refluxed in toluene (500 mL) with Dean–Stark apparatus for \sim 3 h until complete water release. Then the solution was concentrated under reduced pressure, and the corresponding product 17 was purified by crystallization or by column chromatography (hexane/EtOAc, 2:1, $R_f = 0.60$). Yield: 27.4 g (92%). Colorless solid, mp 85–87 °C. IR (KBr): ν = 1041, 1074, 1106, 1128, 1192, 1335, 1383, 1723, 1778, 2921, 2980, 3022, 3485 cm⁻¹. ¹H NMR (500 MHz, CDCl₃): 7.85-7.80 (m, 2H), 7.72-7.66 (m, 2H), 4.80 (t, 1H, J = 5.5 Hz), 4.12 (t, 2H, J = 15.4 Hz), 3.74-3.45 (m, 4H), 2.30 (td, 2H, J = 15.4, 5.5 Hz), 1.19 (t, 6H, J = 7.0 Hz) ppm. ¹³C NMR (126 MHz, CDCl₃) δ = 167.1, 133.8, 131.4, 123.1, 119.2 (t, J = 245.2 Hz), 97.7 (t, J = 6.8 Hz), 61.7, 41.6 (t, J = 26.5 Hz), 39.8 (t, J = 26.5 Hz), 14.7 ppm. ¹⁹F NMR (367 MHz, CDCl₃): $\delta = -99.98$ (qwint, J =15.4 Hz) ppm. ESI-MS (m/z): calcd for $C_{16}H_{19}F_2NNaO_4^+$ (350.1174). Found: 350.1179. Anal. calcd for: C₁₆H₁₉F₂NO₄: C, 58.71; H, 5.85; N, 4.28. Found: C, 58.90; H, 5.73; N, 4.51.

Ethyl 4-(1,3-Dioxoisoindolin-2-yl)-3,3-difluorobutanoate (18). A stirred mixture of compound 17 (2.7 g, 8.3 mmol), MCPBA (tech. 80%, 1.9 g, 11 mmol), and conc. H_2SO_4 (4–5 drops) in CH_2Cl_2 (20 mL) was refluxed overnight. After cooling the precipitate formed was filtered and washed with cold CH_2Cl_2 (3 × 20 mL). The filtrate was washed with 20% NaHSO₃ (10 mL), saturated NaHCO₃ (2 × 20 mL), and brine (10 mL). The solvent was removed, and the residue was purified by column chromatography (hexane/EtOAc, 3:1, R_f = 0.45). Yield: 0.99 g (44%). Colorless solid, mp 91–93 °C. ¹H NMR (500

MHz, CDCl₃): δ = 7.88 (m, 2H), 7.75 (m, 2H), 4.32 (t, 2H, *J* = 13.6 Hz), 4.23 (q, 2H, *J* = 7.1 Hz), 3.02 (t, 2H, *J* = 14.7 Hz), 1.30 (d, 3H, *J* = 7.2 Hz) ppm. ¹³C NMR (151 MHz, CDCl₃): δ = 167.5, 166.3 (t, *J* = 7.5 Hz), 134.3, 131.7, 123.7, 118.9 (t, *J* = 246.7 Hz), 61.4, 41.3 (t, *J* = 29.7 Hz), 40.6 (t, *J* = 26.8 Hz), 14.0 ppm. ¹⁹F NMR (564 MHz, CDCl₃): δ = -98.17 to -98.29 (tt, *J*₁ = 14.7, *J*₂ = 13.6 Hz) ppm. ESI-MS (*m*/*z*): calcd for C₁₄H₁₃F₂NNaO₄⁺ (320.0705): Found: 320.0700. Anal. calcd for: C₁₄H₁₃F₂NO₄: C, 56.57; H, 4.41; N, 4.71. Found: C, 56.39; H, 4.59; N, 4.90.

4-Amino-3,3-difluorobutanoic acid (9). (A) By hydrolysis of compound 18: Compound 18 (0.90 g, 3 mmol) in 6 N HCl (10 mL) was stirred under reflux for 8 h. The mixture was cooled and extracted with EtOAc (3 \times 30 mL) to remove phthalic acid formed. The aqueous solution was concentrated under reduced pressure. The residue was dissolved in water, and the amino acid was isolated by ionexchange chromatography. The obtained ammonia solutions were concentrated, dissolved in water, and concentrated in vacuo again in order to remove traces of ammonia. Yield: 0.34 g (81%). (B) "Onepot" synthesis starting from compound 17. A stirred mixture of 17 (27 g, 83 mmol), MCPBA (tech. 80%, 19 g, 110 mmol), and conc. H₂SO₄ (4-5 drops) in CH₂Cl₂ (200 mL) was refluxed overnight. The residue was concentrated under reduced pressure, mixed with 6 N HCl (100 mL), and stirred under reflux for 8 h. The mixture was cooled and extracted with EtOAc $(3 \times 200 \text{ mL})$ to remove phthalic acid and *meta*chlorobenzoic acid. The water solution was concentrated under reduced pressure. The residue was dissolved in water, and the corresponding amino acid was isolated by ion-exchange chromatography. The obtained ammonia solutions were concentrated, dissolved in water, and concentrated under reduced pressure again in order to remove traces of ammonia. Yield: 9.92 g (86%). Colorless solid, mp 160 °C (with decomp.). IR (KBr): $\nu = 1031, 1121, 1186, 1219, 1289,$ 1392, 1426, 1603, 1658, 3027, 2964 cm⁻¹. ¹H NMR (500 MHz, D₂O): δ = 3.52 (t, 2H, J = 15.1 Hz), 2.86 (t, 2H, J = 16.6 Hz) ppm. ¹³C NMR (126 MHz, D₂O): δ = 173.4 (t, J = 6.5 Hz), 119.0 (t, \tilde{J} = 243.0 Hz), 43.3 (t, J = 23.2 Hz), 42.1 (t, J = 26.0 Hz) ppm. ¹⁹F NMR (376 MHz, D_2O): $\delta = -101.92$ (tt, $J_1 = 16.6$ Hz, $J_2 = 15.1$ Hz) ppm. ESI-MS (m/z): calcd for C₄H₇F₂NNaO₂⁺ (162.0337). Found: 162.0334. Anal. calcd for: C4H7F2NO2: C, 34.54; H, 5.07; N, 10.07. Found: C, 34.67; H, 4.93; N, 10.26.

X-ray Diffraction. Data sets were collected with a standard diffractometer. Programs used: data collection, COLLECT (R. W. W. Hooft, 2008, Delft, The Netherlands); data reduction Denzo-SMN;³³ absorption correction, Denzo;³⁴ structure solution SHELXS-97;³⁵ structure refinement SHELXL-97.³⁶ *R*-values are given for observed reflections, and wR^2 values are given for all reflections.

X-ray Crystal Structure Analysis of 3,3-Difluoro-GABA (**9**) × HCl. Formula C₄H₈ClF₂NO₂, M = 175.56, colorless crystal, 0.15 × 0.15 × 0.10 mm, a = 4.7744(1), b = 16.1844(4), c = 8.8835(2) Å, $\beta = 96.455(1)^{\circ}$, V = 682.1(0) Å³, $\rho_{calc} = 1.710$ g cm⁻³, $\mu = 0.538$ mm⁻¹, empirical absorption correction (0.923 $\leq T \leq 0.948$), Z = 4, monoclinic, space group $P2_1/c$ (no. 14), $\lambda = 0.71073$ Å, T = 223(2) K, ω and φ scans, 4152 reflections collected ($\pm h, \pm k, \pm l$), 1661 independent ($R_{int} = 0.021$) and 1552 observed reflections [$I > 2\sigma(I)$], 107 refined parameters, R = 0.028, $wR^2 = 0.073$, max. (min.) residual electron density 0.36 (-0.21) e·Å⁻³. The hydrogen at N1 and O2 atoms were refined freely; others were calculated and refined as riding atoms.

 pK_a Measurements. The pKa values of the compounds were determined by potentiometric titration, whereby the compounds were first dissolved at 4 mM in 10 mL of aqueous 0.15 M NaCl, acidified by addition of 1.5 mL 1 M HCl, and slowly titrated with 0.2 M sodium hydroxide while measuring the equilibrium pH of the solution. Titration and pH data collection were done automatically at the speed of 8.5 mL of 0.2 M NaOH/h using a syringe driver and Bluetooth-connected pH meter. The titration curves were analyzed in Microsoft Excel and Prism 5.01 (GraphPad) to calculate pK_a values. Ondansetrone, tris(hydroxymethyl)aminomethane, and glycine were used as reference pK_a compounds.

ASSOCIATED CONTENT

S Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.joc.5b02171.

X-ray crystallographic data of compound 9 (CIF) Copies of ¹H, ¹³C, and ¹⁹F NMR spectra (PDF)

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Notes

The authors declare no competing financial interest.

ACKNOWLEDGMENTS

This work has been supported by the Deutsche Forschungsgemeinschaft (Ha 2145/9-1; AOBJ: 560896). We also thank Enamine Ltd. (Kiev) for technical and financial support and especially Dr. S. Zozulya and R. Morev (Bienta, Enamine Biology Services) for measuring the pK_a values. We express our appreciation to Dr. S. I. Vdovenko and O. A. Fedorenko (Institute of Bioorganic Chemistry and Petrochemistry, National Academy of Sciences, Ukraine) for measuring the IR spectra.

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(12) In order to avoid peresterification the reaction with 2-methoxypropene was carried out with methyl 2-bromo-2,2-difluoro-acetate in methanol.

(13) Compound 4g is a mixture of two diastereomers (1:3, NMR). The most characteristic signals are in ¹⁹F NMR: $\delta = -107.24$ (dd, 1F, $J_1 = 264.3$ Hz, $J_2 = 12.8$ Hz, F_a of CF₂, diastereomer 1, 1F), -108.54 (dd, 1F, $J_1 = 264.3$ Hz, $J_2 = 10.9$ Hz, F_b of CF₂, diastereomer 1), -109.90 (dd, 1F, $J_1 = 264.7$ Hz, $J_2 = 3.3$ Hz, F_a of CF₂, diastereomer 2), -120.37 (dd, 1F, $J_1 = 264.7$ Hz, $J_2 = 25.6$ Hz, F_b of CF₂, diastereomer 2), and in mass-spectrometry (ESI-MS (m/z): calcd for C₁₀H₁₆F₂NaO₄⁺: 261.0909. Found: 261.0907).

(14) Previously Lequeux et al. carried out the reaction under similar conditions but starting from diisopropyl (difluoroiodomethyl) phosphonate, see ref 7d.

(15) Previously a similar reaction was carried out by Hu et al. starting from [(difluoroiodomethyl)sulfonyl]benzene under different conditions, see ref 9d.

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